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Product Specification

To:

Product Name: M070SWP1 R4

Document Issue Date: 2013/08/06

Customer	InfoVision Optoelectronics
<p><u>SIGNATURE</u></p> <p>_____</p> <p>_____</p> <p>Please return 1 copy for your confirmation with your signature and comments.</p>	<p><u>SIGNATURE</u></p> <p>REVIEWED BY</p> <p>_____</p> <p>PREPARED BY</p> <p>_____</p>

Note: 1. Please contact InfoVision Company. before designing your product based on this product.
2. The information contained herein is presented merely to indicate the characteristics and performance of our products.



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00	2013/08/06	all	--	First issue.	



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1.0 General Descriptions

1.1 Introduction

The M070SWP1 R4 is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. It is composed of a TFT LCD panel, a backlight system, column driver and row driver circuit. This TFT LCD has a 7.0-inch diagonally measured active display area with WVGA resolution 800 horizontal by 480 vertical pixels array.

1.2 Features

- 7.0" TFT LCD Panel
- LED Backlight System
- Supported 800x480 pixels resolution
- Compatible with RoHS standard

1.3 Product Summary

Items	Specifications	Unit
Screen Diagonal	7.0	Inch
Active Area	153.60 (H) x86.64 (V)	mm
Pixels H x V	800(RGB) x480	-
Pixel Pitch	0.192(H)x0.1805 (V)	mm
Pixel Arrangement	R.G.B. Vertical Stripe	-
Display Mode	Normally White	-
White Luminance	500 (Typ.)	cd /m ²
Contrast Ratio	500 (Typ.)	-
Response Time	16 (Typ.)	ms
Input Voltage	3.3 (Typ.)	V
Weight	125.6 (Typ.)	g
Outline Dimension (H×V×D)	165.0(Typ.)×104.0(Typ.) ×5.0(Typ.)	mm
Electrical Interface (Logic)	TTL	-
Support Color	16.7M	-
Optimum Viewing Direction	6 O' clock	-
Surface Treatment	Antiglare, Hard-Coating (3H) with EWV film	-

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2.0 Absolute Maximum Ratings

Table 1 Electrical Absolute Rating

Item	Symbol	Min.	Max.	Unit	Conditions
Power Supply Voltage	V_{CC}	-0.3	5.0	V	GND=0
	V_{GH}	0.3	40	V	GND=0
	V_{GL}	-20	0.3	V	GND=0
	AV_{DD}	0.5	15	V	GND=0
	V_{COM}	0	6	V	-
Logic Signal Input Level	V_I	-0.3	$V_{CC}+0.3$	V	-

Note (1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normal operating conditions.

(2) Operating temperature 25°C, humidity 55%.

(3) Test Condition: LED current 120mA.

Table 2 Reliability Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Operating Temperature	TOP	-20	70	°C	(1),(2)
Storage Temperature	TST	-30	80	°C	(1),(2)
Vibration(non-operating)	Vnop	-	1.5	G	(3)
Shock(non-operating)	Snop	-	240	G	(4)

Note (1) There is no display function fail occurred, all the cosmetic specification is judged before the reliability stress. The criteria is fit by IVO provided IIS.

(2) The storage /operating temperature. Maximum Wet-Bulb should be 39 degree C. There is no condensation on the panel surface.

(3) 10-500Hz, random vibration, 1h for X, Y, Z axis

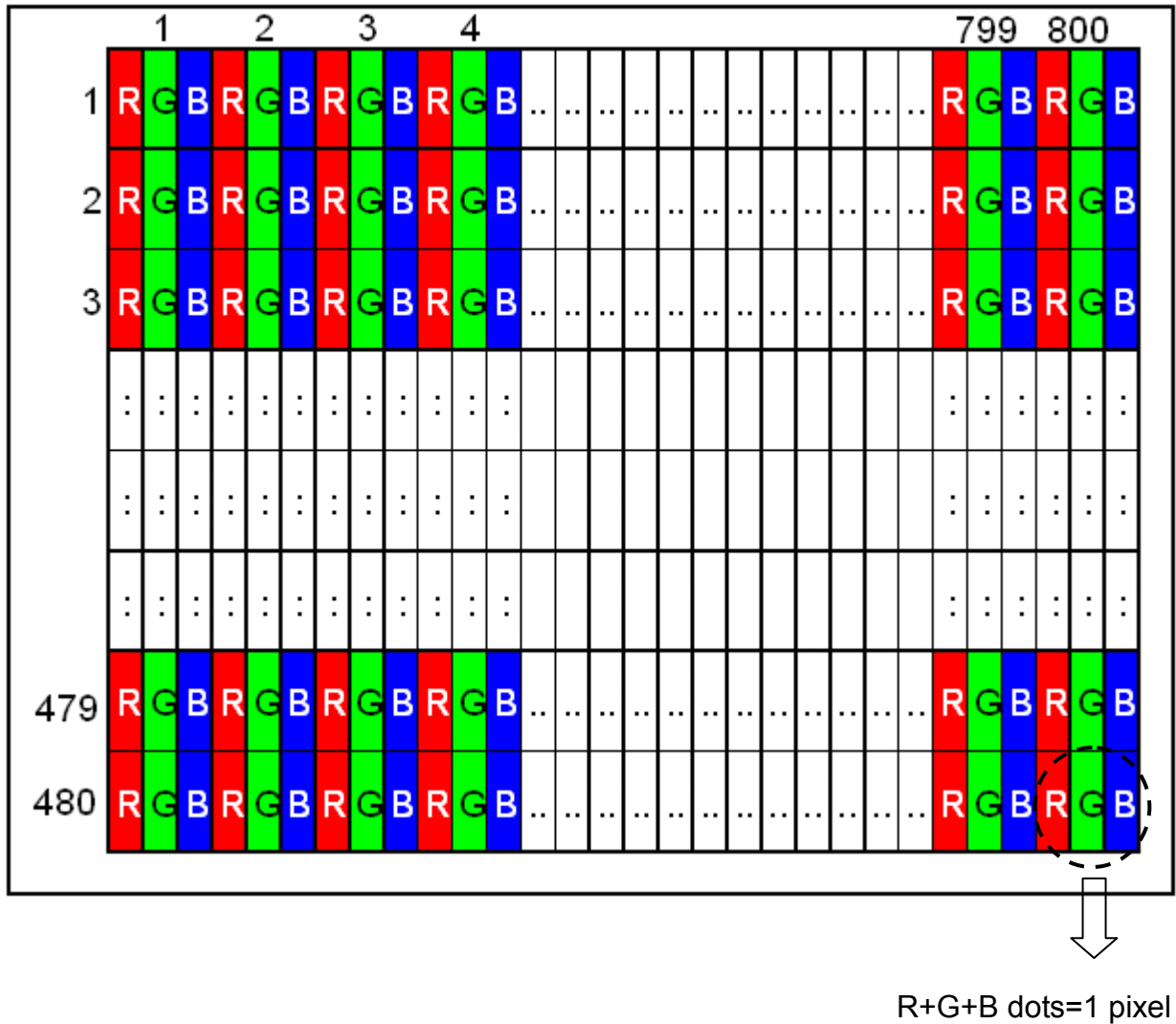
(4) 2ms, half sine wave, one time for X, Y, Z axis

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3.0 Pixel Format Image

Figure 1 shows the relationship of the input signals and LCD pixel format image.

Figure 1 Pixel Format





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4.0 Optical Characteristics

The optical characteristics are measured under stable conditions as following notes

Table 3 Optical Characteristics

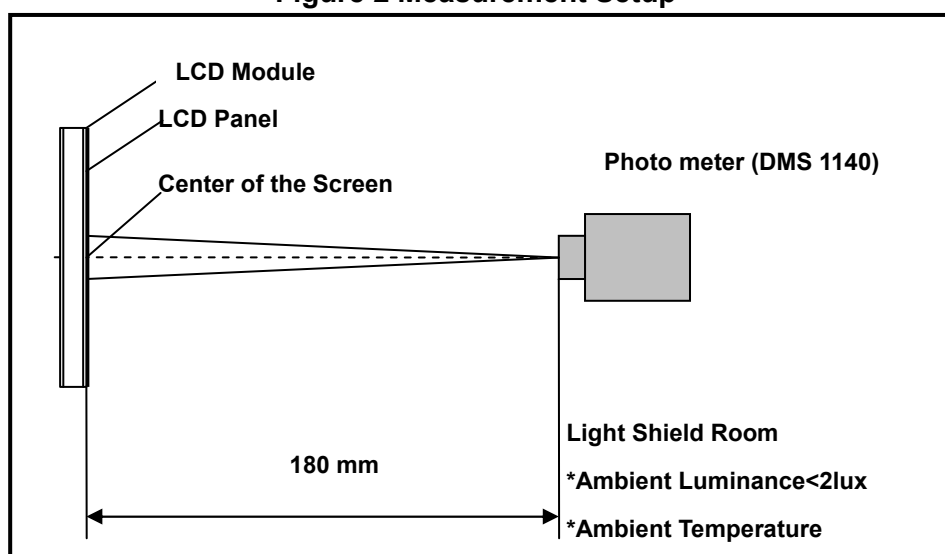
Item	Conditions		Min.	Typ.	Max.	Unit	Note
Viewing Angle (CR>10)	Horizontal	θ_L	60	70	-	degree	(1),(2),(3)
		θ_R	60	70	-		
	Vertical	θ_T	40	50	-		
		θ_B	50	60	-		
Contrast Ratio	Center		400	500	-	-	(1),(2),(4)
Response Time	Rising		-	-	-	ms	(1),(2),(5)
	Falling		-	-	-	ms	
	Rising + Falling		-	16	-	ms	
Chromaticity	NTSC Ratio		-	50	-	%	(1),(2)
Chromaticity (CIE1931)	Red	R x	Typ. -0.05	0.596	Typ. +0.05	-	(1),(2)
		R y		0.351		-	
	Green	G x		0.318		-	
		G y		0.581		-	
	Blue	B x		0.161		-	
		B y		0.101		-	
	White	W x	0.260	0.310	0.360	-	
		W y	0.280	0.330	0.380	-	
White Luminance	Center		400	500	-	cd/m ²	(1),(2),(6)
Luminance Uniformity	9Points		70	-	-	%	(1),(2),(6)

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Note (1) Measurement Setup:

The LCD module should be stabilized at given temperature(25°C) for 15 minutes to Avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 15 minutes in a windless room.

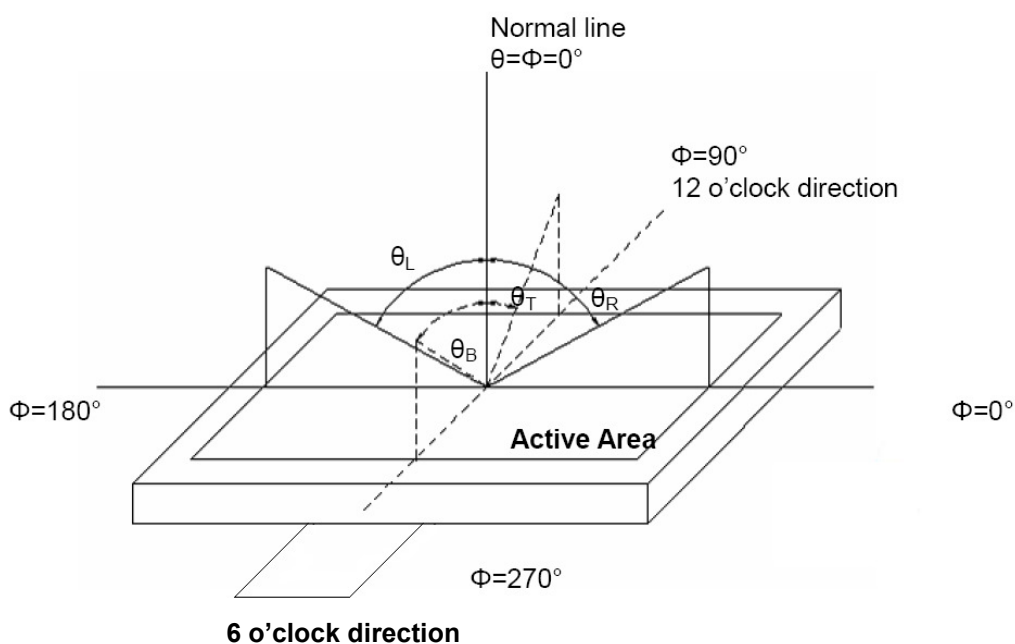
Figure 2 Measurement Setup



Note (2) The LED input parameter setting as: I_LED: 120mA

Note (3) Definition of Viewing Angle

Figure 3 Definition of Viewing Angle



Note (4) Definition Of Contrast Ratio (CR)

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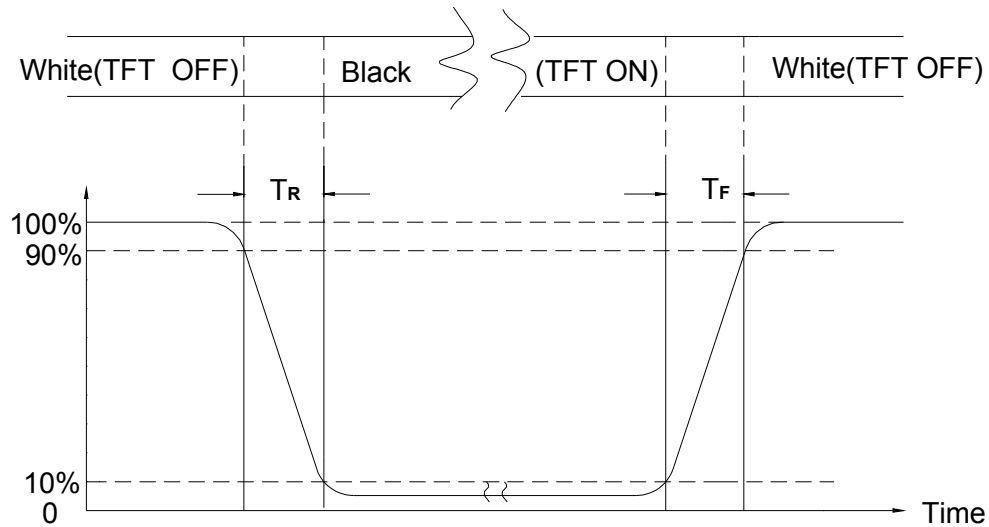
The contrast ratio can be calculated by the following expression

$$\text{Contrast Ratio (CR)} = L_{255} / L_0$$

L255: Luminance of gray level 255, L0: Luminance of gray level 0 (6 bits+ HFRC)

Note (5) Definition Of Response Time (T_R , T_F)

Figure 4 Definition of Response Time

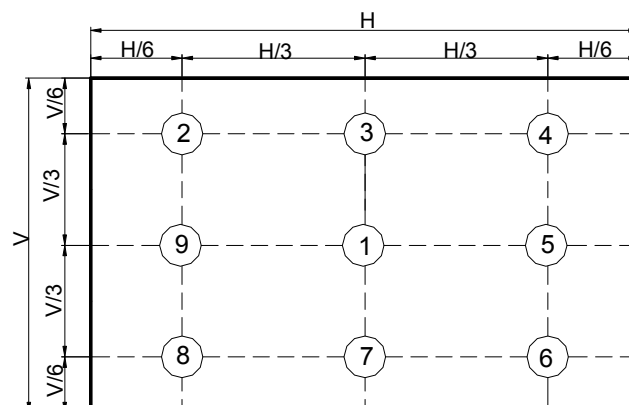


Note (6) Definition Of brightness Luminance

$$\text{Luminance uniformity} = \frac{(\text{Min Luminance of 9 points})}{(\text{Max Luminance of 9 points})} \times 100\%$$

H—Active area length V—Active area width

Figure 5 Measurement Locations



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5.0 Backlight Characteristics

Table 4 Parameter Guideline for LED Backlight

Item	Symbol	Min.	Typ.	Max.	Units	Condition
LED Voltage	V_L	-	26.4	-	V	$T_a=25^{\circ}\text{C}$
LED Current	I_L	-	120	-	m A	
BL Power Consumption	P_L	-	-	3.46	W	
LED Life Time	-	50,000	-	-	Hours	$T_a=25^{\circ}\text{C}/I_L=120\text{mA}$ Note (1)

Note (1) The LED life time define as the estimated time to 50% degradation of initial luminous.

(2) The backlight structure is edge lighting with 16 LED

Figure 5 LED Light Bar Structure





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6.0 Electrical Characteristics

6.1 TFT LCD Module Interface

Table 6 Connector Name / Designation

Item	Description
FPC Down Connector	FH28-60S-0.5SH (HIROSE),60pin pitch=0.5mm

Table 7 Signal Pin Assignment

Pin #	Signal Name	Description	Remarks
1	AGND	Analog Ground	-
2	AVDD	Analog Power	-
3	VCC	Digital Power	-
4	R0	Data Input(LSB)	-
5	R1	Data Input	-
6	R2	Data Input	-
7	R3	Data Input	-
8	R4	Data Input	-
9	R5	Data Input	-
10	R6	Data Input	-
11	R7	Data Input(MSB)	-
12	G0	Data Input(LSB)	-
13	G1	Data Input	-
14	G2	Data Input	-
15	G3	Data Input	-
16	G4	Data Input	-
17	G5	Data Input	-
18	G6	Data Input	-
19	G7	Data Input(MSB)	-
20	B0	Data Input(LSB)	
21	B1	Data Input	
22	B2	Data Input	
23	B3	Data Input	
24	B4	Data Input	
25	B5	Data Input	
26	B6	Data Input	
27	B7	Data Input(MSB)	
28	DCLK	Clock input	



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29	DE	Data Enable Signal	
30	HSD	Horizontal Sync Input. Negative Polarity	
31	VSD	Vertical Sync Input .Negative Polarity	
32	MODE3	DE/SYNC Mode Select .Normally Pull High H:DE	
33	RSTB	Global Reset Pin .Active low to enter reset state .Suggest to connecting with an RC reset circuit for stability .Normally pull high.	
34	STBYB	Standby mode, normally pull high STBYB="1",normal operation STBYB="0",timming control , source driver will turn off ,all output are high-Z	
35	SHLR	Source right or left sequence control. SHLR="L", shift left: last data=S1<-S2...S1200=first data SHLR="H", shift right: first data=S1->SS2...S1200=last data	
36	VCC	Digital Power	
37	UPDN	Gate Up or Down Scan Control. UPDN="L" , DOWN Shift :G1->G2...->G960 ; UPDN="H", up shift: G1<-G2...<-G960	
38	GND	Digital Ground	
39	AGND	Analog Ground	
40	AVDD	Analog Power	
41	VCOM in	For external VCOM DC Input (Adjustable)	-
42	DITH	Dithering Setting: DITH="H" 6bit resolution (last 2 bits of input data truncated) (default setting) DITH="L" 8bit resolution	-
43	NC	Not Connect	-
44	NC	Not Connect	-
45	V10	Gamma Correction Voltage Reference	-
46	V9	Gamma Correction Voltage Reference	-
47	V8	Gamma Correction Voltage Reference	-
48	V7	Gamma Correction Voltage Reference	-
49	V6	Gamma Correction Voltage Reference	-
50	V5	Gamma Correction Voltage Reference	-
51	V4	Gamma Correction Voltage Reference	-
52	V3	Gamma Correction Voltage Reference	-
53	V2	Gamma Correction Voltage Reference	-
54	V1	Gamma Correction Voltage Reference	-



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55	NC	Not connect→ Panel Self Test (BIST)	High Enable
56	VGH	Positive Power for TFT	-
57	VCC	Digital Power	-
58	VGL	Negative Power for TFT	-
59	GND	Digital Ground	-
60	NC	Not Connect	-

Note : All input signals shall be low or Hi-resistance state when VDD is off.



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6.2 Backlight Unit

Table 8 Connector Name / Designation

Item	Description
LED Power Source	12005W00-NP-S1-XX-HF
Mating Connector	12005T0P-5H or equivalent

Table 9 Signal Pin Assignment

Pin #	Color	Function
1	Black	LED Power Supply (26.4V)
2	White	LED Low Voltage (GND)



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7.0 Interface Timings

7.0 Timing Characteristics

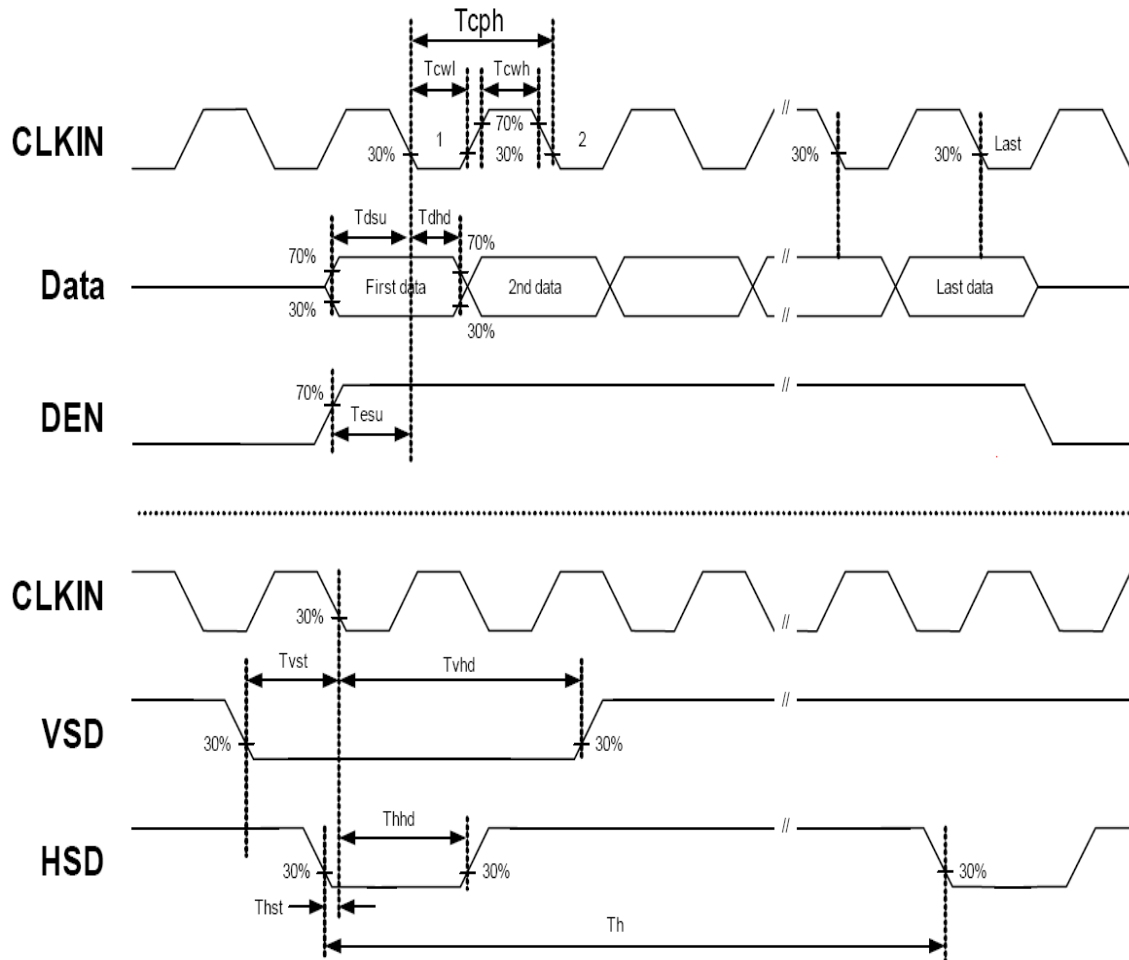
Table 10 Interface Timings

Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK cycle time	Tcph	25	-	-	ns	-
DCLK frequency	fclk	-	30	40	MHZ	-
DCLK pulse duty	Tcwh	40	50	60	%	-
VSD setup time	Tvst	8	-	-	ns	-
VSD hold time	Tvhd	8	-	-	ns	-
HSD setup time	Thst	8	-	-	ns	-
HSD hold time	Thhd	8	-	-	ns	-
Data setup time	Tdsu	8	-	-	ns	-
Data hold time	Tdhd	8	-	-	ns	-
DE setup time	Tesu	8	-	-	ns	-
DE hold time	Tehd	8	-	-	ns	-
Horizontal display area	thd	-	800	-	Tcph	-
HSD period time	th	-	928	-	Tcph	-
HSD pulse width	thpw	1	48	-	Tcph	-
HSD back porch	thb	-	40	-	Tcph	-
HSD front porch	thfp	-	40	-	Tcph	-
Vertical display area	tvd	-	480	-	th	-
VSD period time	tv	-	525	-	th	-
VSD pulse width	tvpw	-	3	-	th	-
VSD back porch	tvb	-	29	-	th	-
VSD front porch	tvfp	-	13	-	th	-

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7.2 Timing Diagram of Interface Signal

Figure 6 Timing Characteristics



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Figure 7 Horizontal display timing range

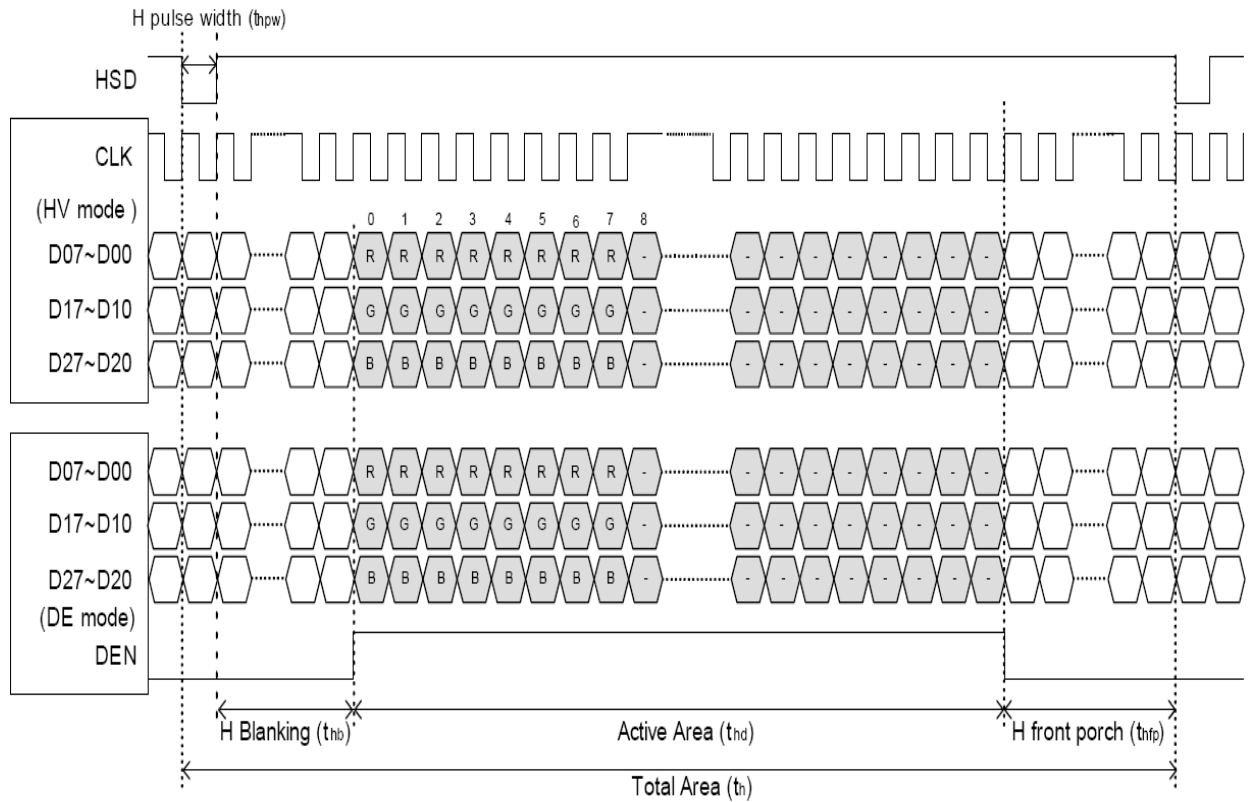
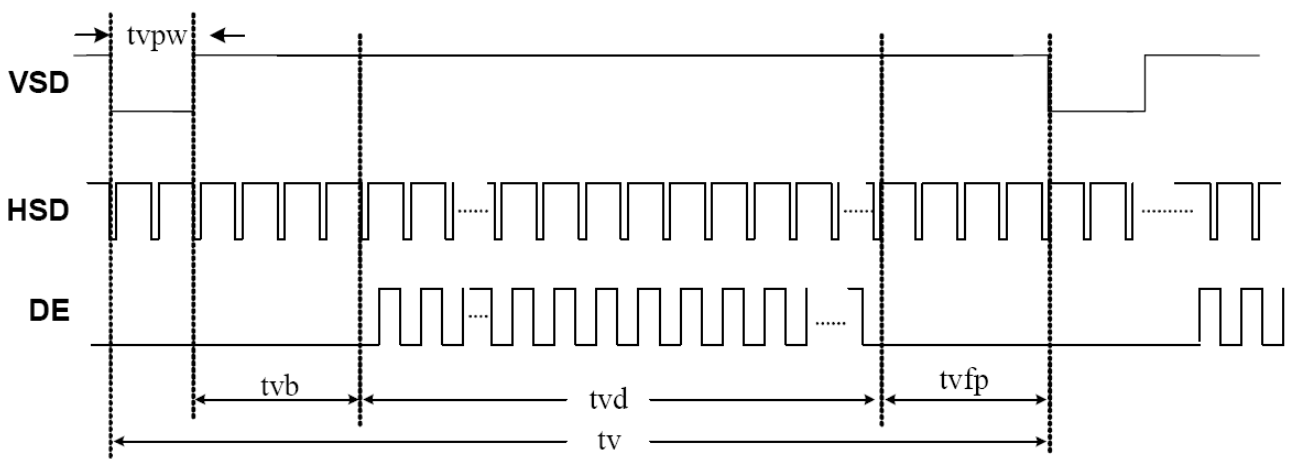


Figure 8 Vertical timing



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8.0 Power Voltage Specification

Input power voltage specifications are as follows.

Table 11 Power Voltage

Item	Symbol	Min.	Typ.	Max.	Units	Note
Supply Voltage	V_{CC}	3.0	3.3	3.6	V	-
	V_{GH}	-	22	-	V	-
	V_{GL}	-	-7	-	V	-
	AV_{DD}	-	10.44	-	V	-
Input signal voltage	V_{IH}	$0.7 V_{CC}$	-	V_{CC}	V	-
Input signal voltage	V_{IL}	0	-	$0.3V_{CC}$	V	-
VCOM	VCOM in	-	3.9	-	V	-
Input level of V1~V5	V_{ref}	$0.4 \cdot AV_{DD}$	-	$AV_{DD}-0.1$	V	-
Input level of V6~V10	V_{ref}	$AGND+0.1$	-	$0.6 \cdot AV_{DD}$	V	$AGND=0V$

8.1 Reference Gamma Circuit

Table 12 Gamma Voltage (V)

V1	10.258
V2	8.515
V3	7.986
V4	7.676
V5	6.361
V6	5.669
V7	3.396
V8	2.868
V9	2.119
V10	0.199

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9.0 Power ON/OFF Sequence

Power on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-resistance state or low level when VDD is off.

Figure 9 Power Sequence

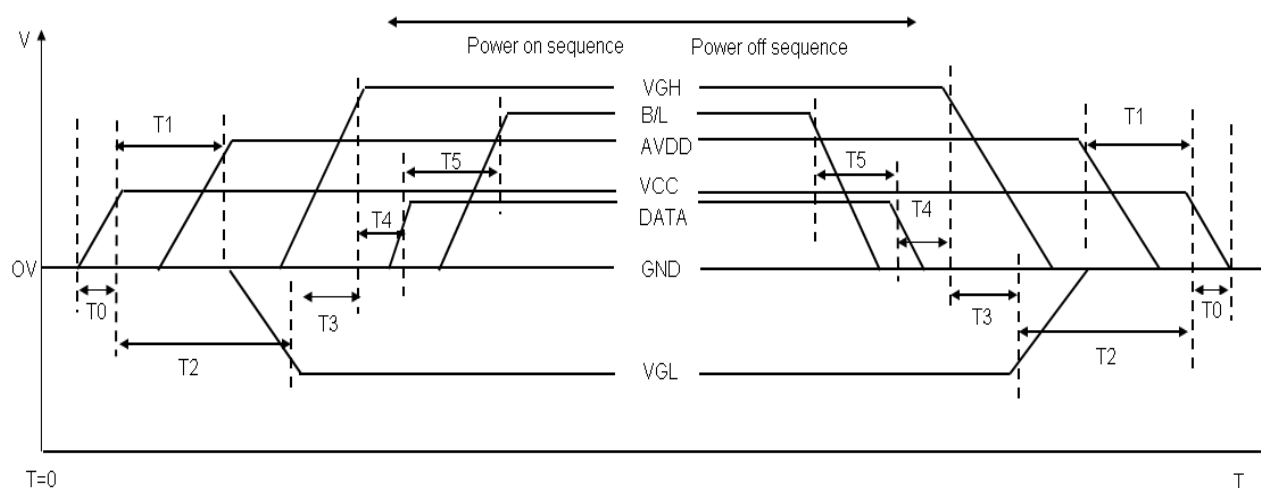


Table 13 Power Sequencing Requirements

Item	Min.	Typ.	Max.	Unit
T0	0.5	-	20	ms
T1	16	-	-	ms
T2	20	-	-	ms
T3	10	-	-	ms
T4	10	-	50	ms
T5	50	-	-	ms

Note (1) Power On Sequence: VCC-> AVDD -> VGL -> VGH -> Data -> B/L

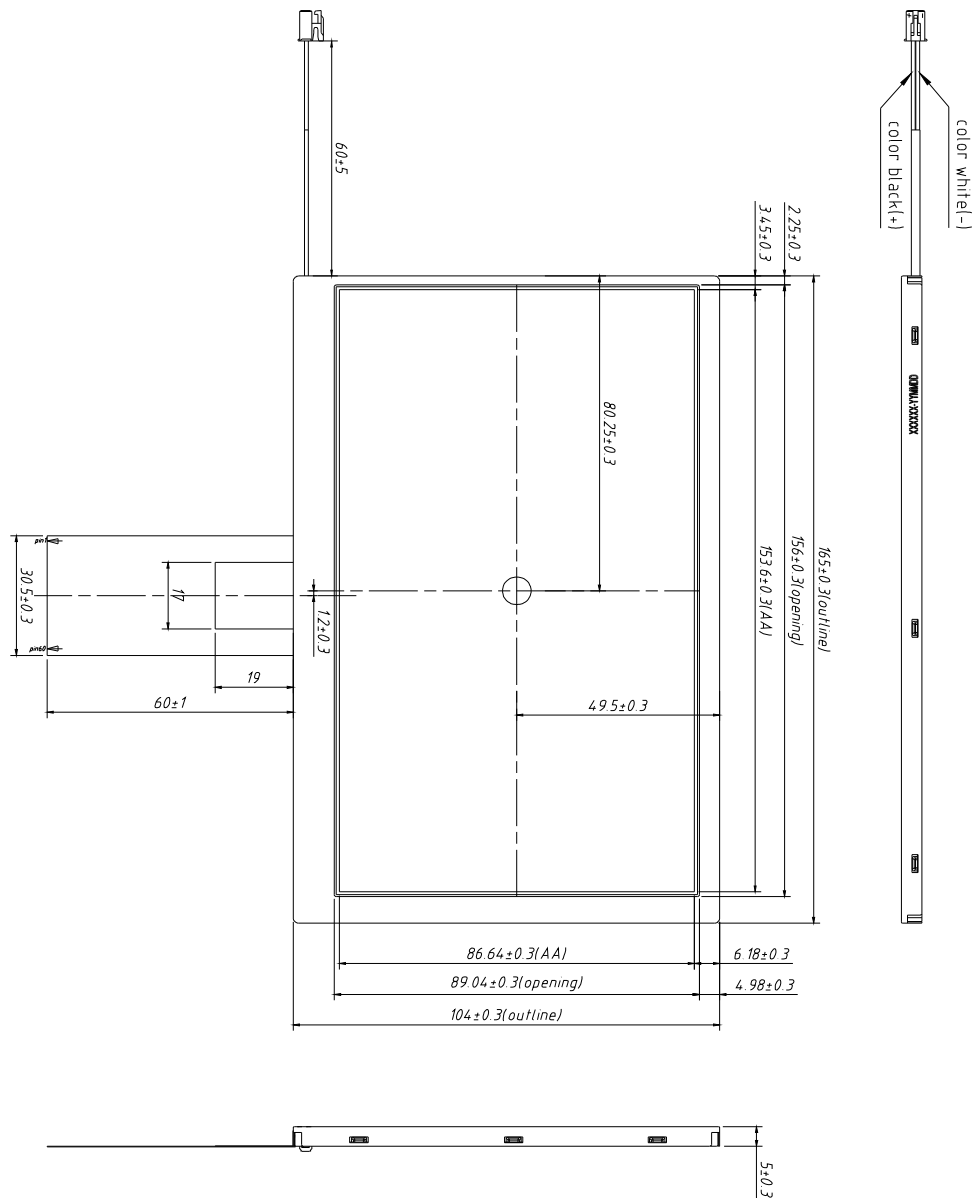
(2) Power Off Sequence: B/L-> Data -> VGH -> VGL -> AVDD -> VCC

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10.0 Mechanical Characteristics

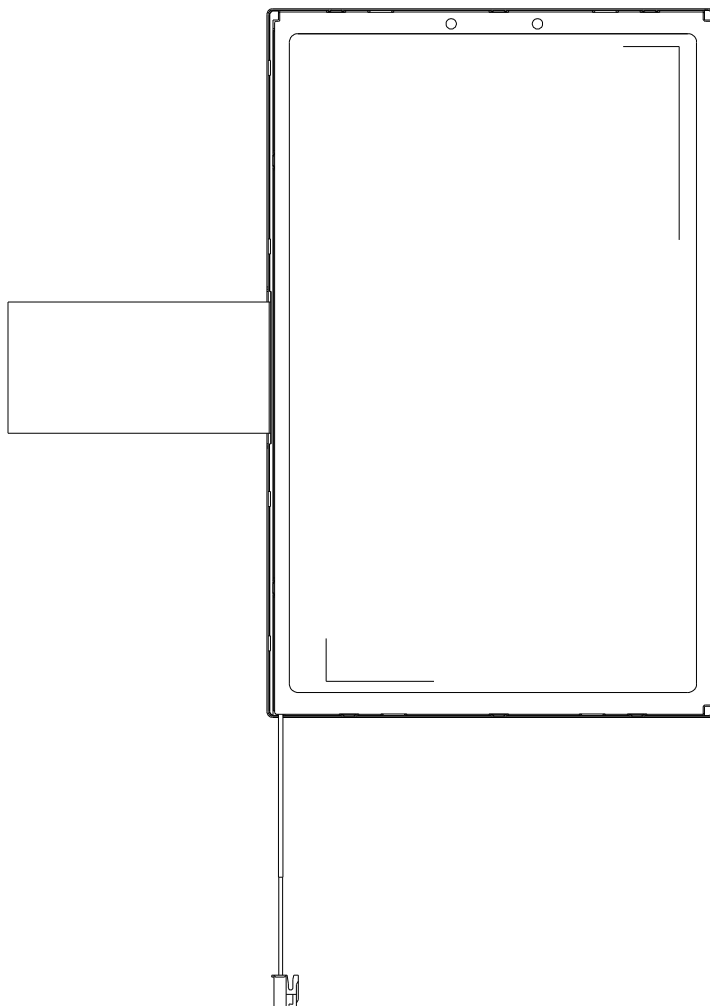
10.1 Outline Drawing

Figure 10 Outline Drawing (Front Side)



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Figure 11 Outline Drawing (Back Side)



10.2 Dimension Specifications

Table 14 Module Dimension Specifications

Item	Parameter	Min.	Typ.	Max.	Units
Module Size	Horizontal(H)	164.7	165.0	165.3	mm
	Vertical(V)	103.7	104.0	104.3	mm
	Depth(D)	-	5.1	5.4	mm
Weight	-	-	125.56	135.6	g



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11.0 Reliability

Item	Criterion
A	There is no function defect and occurrence of any new defective shall not be allowed.
B	In case of malfunction defect caused by ESD damage. If it would be recovered to normal state after resetting, it would be judge as pass.
C	Image Sticking is not visible through 8% ND filter after 10 mins with pattern L127 (6 bits+ HFRC).

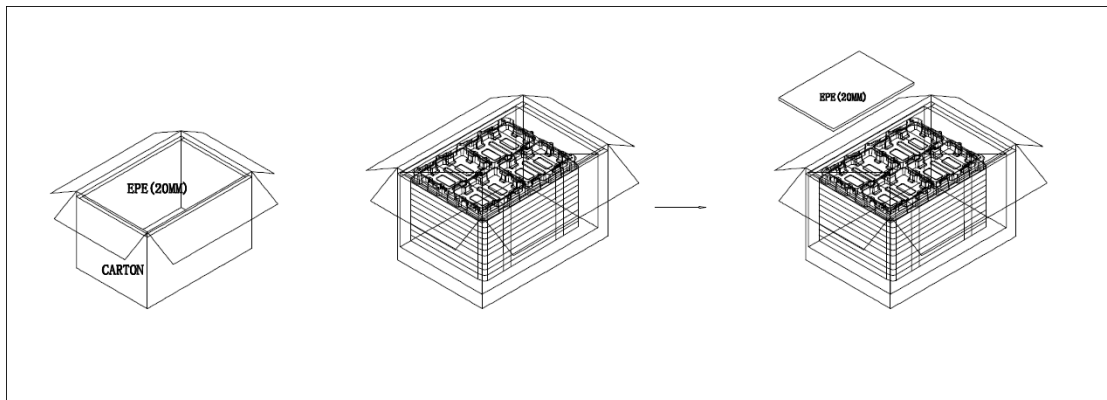
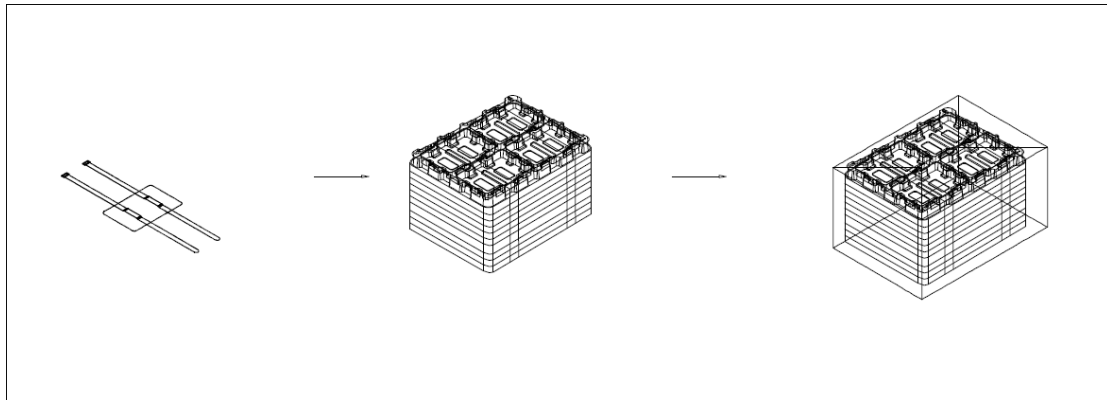
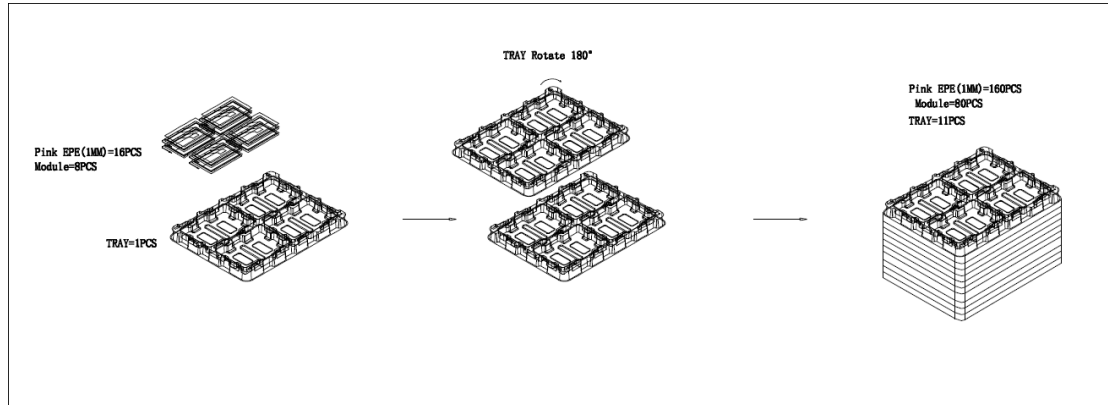
Item		Package	Test Conditions		Conditions
High Temperature Storage Test		Module	80℃, 500hrs		A
Low Temperature Storage Test		Module	-30℃, 500hrs		A
High Temperature Operation Test		Module	70℃, 500hrs		A
Low Temperature Operating Test		Module	-20℃, 500hrs		A
High Temp./High Humidity Operating Test		Module	50℃, 85%, 500hrs		A
Thermal Shock Non-operation Test		Module	-30℃～80℃;1hr/each cycle,200cycles		A
Shock Test		With package	Half Sine Wave ±X,Y, Z 240G,2ms, 1 Times each axis		A
Vibration Test		With package	1.5G , 10~500 Hz , x、 y、 z each axis/1h		A
Drop Test		With package	61cm, 1corner,3 aris, 6 side		A
ESD Test	operating	Module	contact	± 8 KV	B
			air	± 15 KV	
Image Sticking test		Module	25℃,chess pattern (5*7)test 8hrs		C

Note:

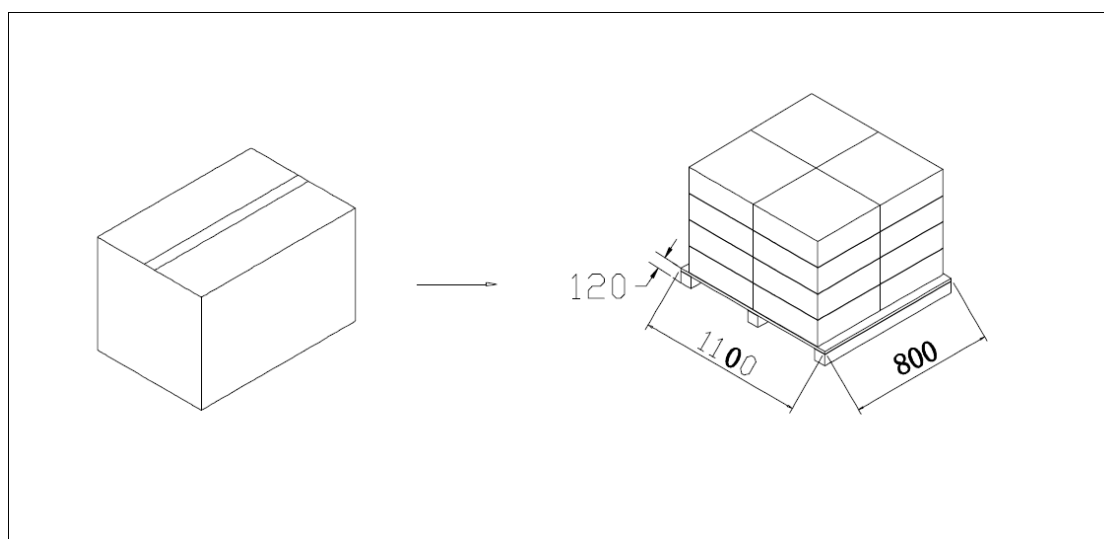
1. In Operating test, the B/L voltage and current must be in spec.
2. All the judgments are under normal temperature and the sample need to be static more than 2 hours in the normal temperature before judge.
3. During measurement, the condensation water or remains shall not be allowed.
4. The minimum sample quantity of test is 3pcs.
5. There is no display function fail issue occurred, all the cosmetic specification is judged before the reliability stress.

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12.0 Package Specification



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13.0 Lot Mark

TBD

14.0 General Precaution

14.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

14.2 Handling Precaution

- (1) Please mount LCD module by using mounting holes arranged in four corners tightly.
- (2) Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. IVO does not warrant the module, if customers disassemble or modify the module.
- (3) If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid Crystal, and do not contact liquid crystal with skin. If liquid crystal contacts mouth or eyes, rinse out with water immediately. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and Rinse thoroughly with water.
- (4) Disconnect power supply before handling LCD module
- (5) Refrain from strong mechanical shock and /or any force to the module.
- (6) Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature; etc otherwise LCD module may be damaged. It's recommended employing protection circuit for power supply.
- (7) Do not touch, push or rub the polarizer with anything harder than HB pencil lead. Use fingerstalls of soft gloves in order to keep clean display quality, when Persons handle the LCD module for incoming inspection or assembly.
- (8) When the surface is dusty, please wipe gently with absorbent cotton or other soft Material. When cleaning the adhesives, please use absorbent cotton wetted with a little Petroleum benzene or other adequate solvent.
- (9) Wipe off saliva or water drops as soon as possible. If saliva or water drops Contact with polarizer for a long time, they may causes deformation or color Fading.



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(10) Protection film must remove very slowly from the surface of LCD module to Prevent from electrostatic occurrence.

(11) Because LCD module uses CMOS-IC on circuit board and TFT-LCD panel, it is Very weak to electrostatic discharge, Please be careful with electrostatic Discharge .Persons who handle the module should be grounded through adequate methods.

(12) Do not adjust the variable resistor located on the module.

14.3 Storage Precaution

(1) Please do not leave LCD module in the environment of high humidity and high temperature for a long time.

(2) The module shall not be exposed under strong light such as direct sunlight.Otherwise, Display characteristics may be changed.

(3) The module should be stored in a dark place. It is prohibited to apply sunlight or fluorescent light in storage.

14.4 Operation Precaution

(1) Do not connect or disconnect the module in the "Power On" condition.

(2) Power supply should always be turned on/off by 9.0 "Power on/off sequence"

(3) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

(4) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.

14.5 Others

(1) Ultra-violet ray filter is necessary for outdoor operation.

(2) Avoid condensation of water which may result in improper operation or disconnection of electrode.

(3) If the module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.

(4) This module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

14.6 Disposal

When disposing LCD module, obey the local environmental regulations.