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| Document No. | | Issue date | 2014/05/13 | Revision | 00 |

Customer Approved Specification

To:

Product Name: M101NWWB R3

Document Issue Date: 2014/05/13

| Customer | InfoVision Optoelectronics |
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FQ-7-30-0-009-03C

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| Revision | Date | Page | Old Description | New Description | Remark |
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| 00 | 2014/05/13 | | | First issued. | |
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1.0 General Descriptions

1.1 Introduction

The M101NWWB is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. It is composed of a TFT LCD panel, a backlight system, column driver and row driver circuit. This TFT LCD has a 10.1-inch diagonally measured active display area with WXGA resolution (1280 horizontal by 800 vertical pixels array).

1.2 Features

- 10.1" TFT-LCD Panel
- LED Backlight System
- Supported WXGA Resolution
- Compatible with RoHS standard

1.3 Product Summary

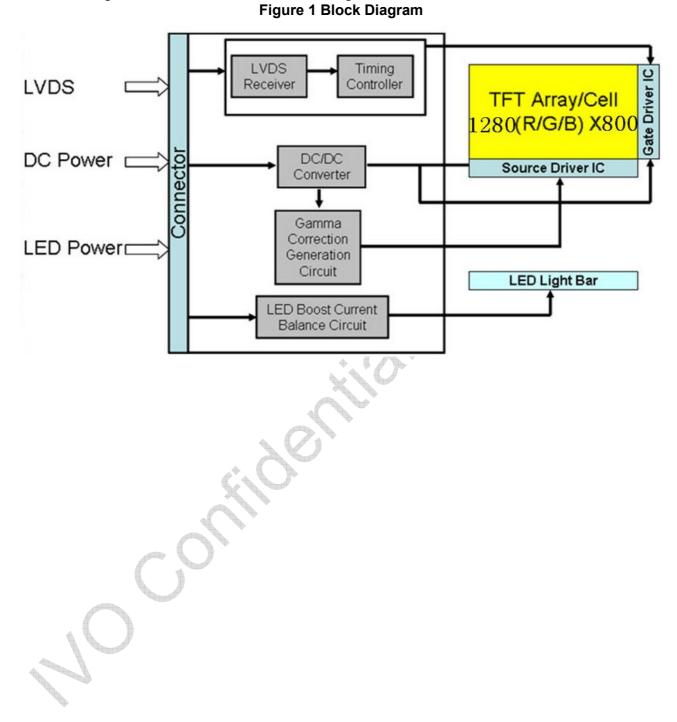
| 1.3 Product Summary | | | | |
|-------------------------------|-------------|--|--------------------|--|
| Items | | Specifications | Unit | |
| Screen Diagonal | | 10.1 | Inch | |
| Active Area (H x V) | | 216.96 x 135.6 | mm | |
| Number of Pixels (H x V) | | 1280 x 800 | - | |
| Pixel Pitch(H x V) | | 0.1695 × 0.1695 | mm | |
| Pixel Arrangement | | R.G.B. Vertical Stripe | - | |
| Display Mode | | Normally Black | - | |
| White Luminance | | (350) (Тур.) | cd /m ² | |
| Contrast Ratio | | (800) (Typ.) | - | |
| Response Time | < C | (25) (Typ.) | ms | |
| Input Voltage | $+ \Lambda$ | (3.3) (Typ.) | V | |
| Logical power consumption | | (1.0) (Max.) | W | |
| Backlight power consumption | | (2.5) (Max.) | W | |
| Weight | * | (190) (Max) | g | |
| Outline Dimension (H x V x D) | w/o PCB | (229.46)(Typ.) ×(149.1)(Typ.)×(2.8)(Max.) | mm | |
| w/ PCB | | (229.46)(Typ.) ×(149.1)(Typ.)×(4.56)(Max.) | 11111 | |
| Electrical Interface (Logic) | | LVDS | - | |
| Support Color | | 16.7M | - | |
| Surface Treatment | | Glare , Hard -Coating | - | |

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1.4 Functional Block Diagram

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Figure 1 shows the functional block diagram of the LCD module.



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2.0 Absolute Maximum Ratings

Table 1 Electrical Absolute Rating

| Item | Symbol | Min. | Max. | Unit | Note |
|---------------------------------|-----------|------|------|------|----------------|
| Logic Supply Voltage | V_{DD} | -0.3 | 7 | V | TA=25 ℃ |
| Supply V _{LED} Voltage | V_{LED} | -0.3 | 24 | V | |

Note : The module may be destroyed and not be recovered while the absolute maximum rating values of this product have been exceeded.

Table 2 Reliability Absolute Rating

| Item | Symbol | Min. | Max. | Unit | Conditions | | | |
|-----------------------|--------|------|------|------|-------------|--|--|--|
| Operating Temperature | Тор | -20 | 70 | °C | | | | |
| Operating Humidity | Нор | 10 | 90 | %RH | (1) (2) (2) | | | |
| Storage Temperature | Tst | -30 | 80 | °C | (1),(2),(3) | | | |
| Storage Humidity | Нѕт | 10 | 90 | %RH | | | | |

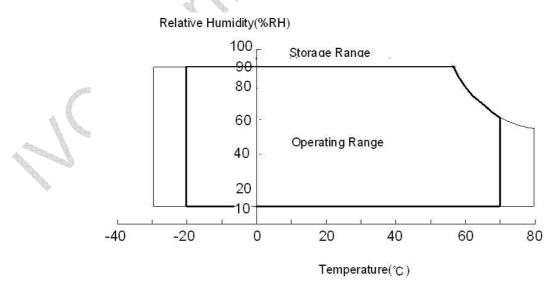
Note:

(1) Maximum Wet-Bulb temperature should be 39 degree C and no condensation.

(2) When you apply the LCD module for OA system. Please make sure to keep the temperature of LCD module is less than $70\,^\circ\!C$

(3) Storage /Operating temperature

Figure 2 Absolute Ratings of Environment of the LCD Module

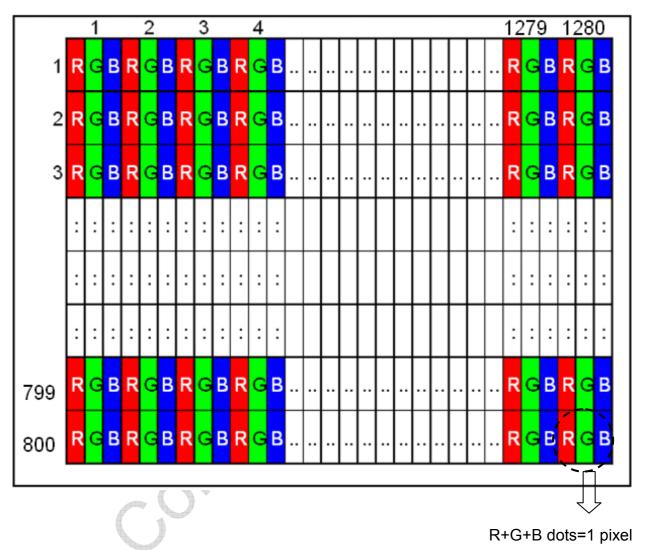


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3.0 Pixel Format Image

Figure 3 shows the relationship of the input signals and LCD pixel format image.

Figure 3 Pixel Format



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4.0 Optical Characteristics

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The optical characteristics are measured under stable conditions as following notes

| Item | Cond | litions | Min. | Тур. | Max. | Unit | Note |
|----------------|-------------|--|---------|---------|--------------|--------|----------------|
| | Horizontal | Left θx- | (75) | (85) | - | | |
| Viewing Angle | TIONZONIA | Right θx+ | (75) | (85) | - | dograa | (1) (2) (2) |
| (CR>10) | Vertical | Up θy+ | (75) | (85) | - | degree | (1),(2),(3) |
| | ventical | Down θy- | (75) | (85) | - | | O^{\uparrow} |
| Contrast Ratio | Center | | (600) | (800) | - | | (1),(2),(4) |
| Response Time | Rising + Fa | Illing | - | (25) | (50) | ms | (1),(2),(5) |
| | Red x | | | (0.561) | | | |
| | Red y | | | (0.334) | | - (| |
| Color | Green x | | | (0.341) | \mathbf{O} | - | |
| Chromaticity | Green y | | Тур. | (0.568) | Тур. | - | (1),(2),(3) |
| (CIE1931) | Blue x | | -0.03 | (0.161) | +0.03 | - | θx=θy=0° |
| | Blue y | | | (0.129) | | - | |
| | White x | | X | (0.313) | | - | |
| | White y | | 2 | (0.329) | | - | |
| NTSC | | . 0 | | (45) | | % | (1),(2),(3) |
| NTSC | | | - | (45) | - | 70 | θx=θy=0° |
| White | Center | CV) | (300) | (350) | | cd/m^2 | (1) (2) (6) |
| Luminance | Center | | (300) | (350) | - | | (1),(2),(6) |
| Luminance | 9Points | , The second sec | (70) | (75) | | % | (1) (2) (6) |
| Uniformity | Jr Ullits | • | (70) | | - | /0 | (1),(2),(6) |

Table 3 Optical Characteristics

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Note (1) Measurement Setup:

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The LCD module should be stabilized at given temperature(25°C) for 15 minutes to Avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 15 minutes in a windless room.

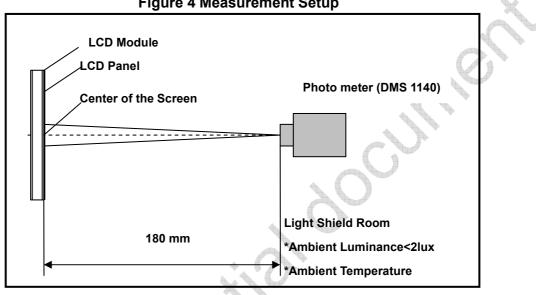


Figure 4 Measurement Setup

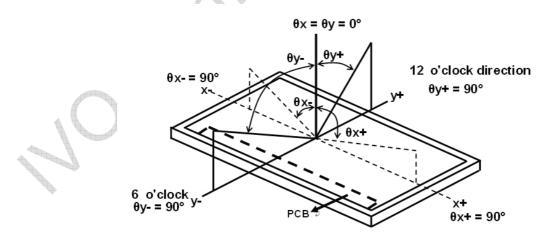
Note (2) The LED input parameter setting as:

V_LED: 12V

PWM LED: duty 100 %

Note (3) Definition of Viewing Angle

Figure 5 Definition of Viewing Angle



Note (4) Definition Of Contrast Ratio (CR)

The contrast ratio can be calculated by the following expression

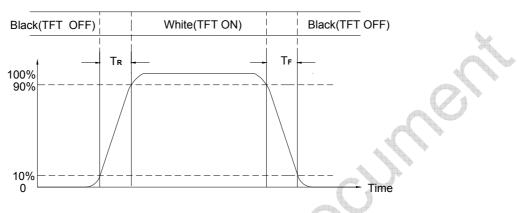
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Contrast Ratio (CR) = L255 / L0

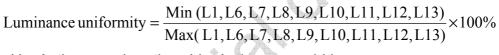
L63: Luminance of gray level 255, L0: Luminance of gray level 0

Note (5) Definition Of Response Time (T_R , T_F)

Figure 6 Definition of Response Time

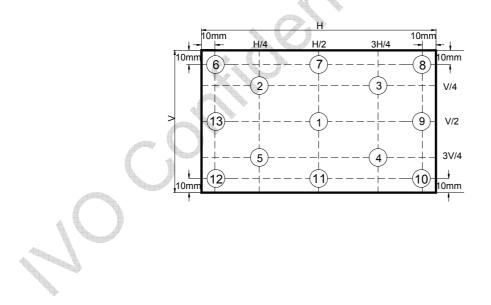


Note (6) Definition Of brightness Luminance



H—Active area length V—Active area width

Figure 7 Measurement Locations



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5.0 Backlight Characteristics

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5.1 Parameter Guideline Of LED Backlight

Table 4 Parameter Guideline for LED Backlight

| | | | Guidenne | | | | |
|---------------------|---------------------|------|----------|--------|-------|----------|------------------------|
| Item | Symb | ol | Min. | Тур. | Max. | Units | Note |
| LED Input Voltage | V_{LED} | | (6) | (12) | (21) | V | (2) |
| LED Power | P | | _ | _ | (2.5) | W | (2) |
| Consumption | P_led | | - | - | (2.0) | vv | (2) |
| LED Forward Voltage | V _F | | (2.9) | - | (3.2) | V | 5 |
| LED Forward Current | I _F | | - | (20) | - | mA | |
| PWM Signal Voltage | V | High | (3.0) | - | (3.6) | V | (2) |
| F WW Signal Voltage | V _{PWM_EN} | Low | (0) | - | (0.4) | V | (2) |
| LED Enable Voltage | V | High | (3.0) | - | (3.6) | V | |
| | $V_{LED_{EN}}$ | Low | (0) | - | (0.4) | v | |
| | | • | | | (2) | | D _{DIM} ≥1% |
| | | | (1) | | (2) | | (2) |
| | | | (2) | | (5) | | D _{DIM} ≥2.5% |
| Input PWM Frequency | FPWM | | (2) | _ | (5) | KHz | (2) |
| | | | (5) | - (10) | | ΝΠΖ | D _{DIM} ≥5% |
| | | < C | (3) | - | (10) | | (2) |
| | 6.05 | | (10) | | (20) | | D _{DIM} ≥10% |
| | | | (10) | - | (20) | | (2) |
| LED Life Time | LT | | (15,000) | - | - | Hours | (1)(2) |

Note (1): The LED life time define as the estimated time to 50% degradation of initial luminous.

Note (2): Operating temperature 25°C, humidity 55%.



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6.0 Electrical Characteristics

6.1 Interface Connector

Table 5 Signal Connector Type

| Item | Description | |
|--------------------------------------|-----------------------------|---|
| Manufacturer / Type | Starconn / 300E40-0010RA-G3 | |
| Mating Receptacle / Type (Reference) | TBD or Compatible | N |

Table 6 Signal Pin Assignment

| Pin # | Signal Name | Description | Remarks |
|-------|-------------|--------------------------------|---------|
| 1 | NC | No Connection | - |
| 2 | VDD | Power Supply | - |
| 3 | VDD | Power Supply | - |
| 4 | VDD_EDID | VDD_EDID | - |
| 5 | SCL_EDID | SCL_EDID | - |
| 6 | SDA_EDID | SDA_EDID | - |
| 7 | NC | No Connection | - |
| 8 | LV0N | -LVDS Differential Data Input | |
| 9 | LV0P | +LVDS Differential Data Input | - |
| 10 | GND | Ground | - |
| 11 | LV1N | -LVDS Differential Data Input | - |
| 12 | LV1P | +LVDS Differential Data Input | |
| 13 | GND | Ground | - |
| 14 | LV2N | -LVDS Differential Data Input | |
| 15 | LV2P | +LVDS Differential Data Input | - |
| 16 | GND | Ground | - |
| 17 | LVCLKN | -LVDS Differential Clock Input | - |
| 18 | LVCLKN | +LVDS Differential Clock Input | |
| 19 | GND | Ground | - |
| 20 | LV3N | -LVDS Differential Data Input | _ |
| 21 | LV3P | +LVDS Differential Data Input | - |
| 22 | GND | Ground | - |
| 23 | LED_GND | Ground for LED Driving | - |
| 24 | LED_GND | Ground for LED Driving | - |
| 25 | LED_GND | Ground for LED Driving | - |
| 26 | NC | No Connection | - |

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| 27 | LED_PWM | PWM Input Signal for LED Driver | - |
|----|---------|---------------------------------|---|
| 28 | LED_EN | LED Enable Pin | - |
| 29 | NC | Reserved For CABC | - |
| 30 | NC | No Connection | - |
| 31 | LED_VCC | Power Supply for LED Driver | - |
| 32 | LED_VCC | Power Supply for LED Driver | - |
| 33 | LED_VCC | Power Supply for LED Driver | - |
| 34 | NC | No Connection | - |
| 35 | BIST | BIST pin | |
| 36 | NC | No Connection | - |
| 37 | NC | No Connection | |
| 38 | NC | No Connection | - |
| 39 | NC | No Connection | - |
| 40 | NC | No Connection | - |

Note: All input signals shall be low or Hi- resistance state when VDD is off.

6.2 LVDS Receiver

6.2.1 Signal Electrical Characteristics For LVDS Receiver

Table 7 LVDS Receiver Electrical Characteristics

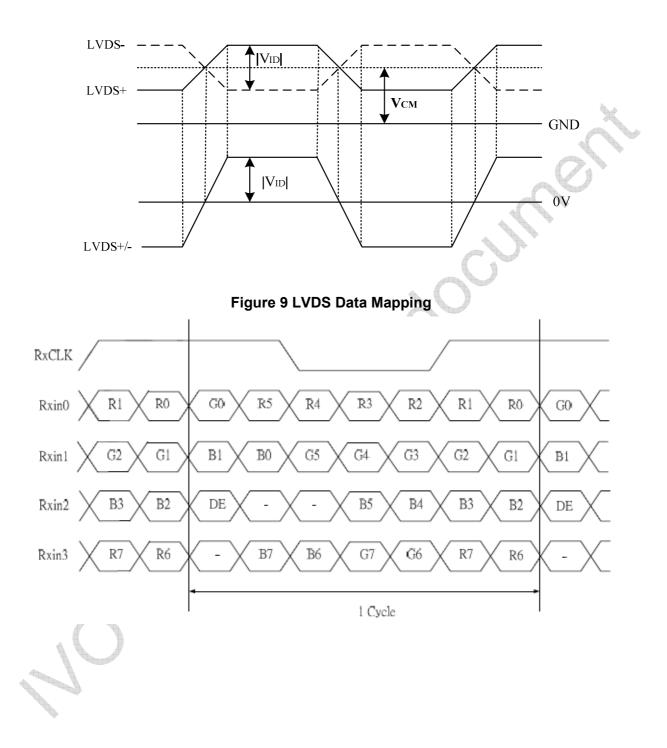
| Parameter | Symbol | Min. | Тур. | Max. | Unit | Conditions |
|------------------------------|--------------------|--------------|------|-----------------|------|------------------------|
| Differential Input High | Vth 📏 | | - | +100 | mV | V _{CM} =+1.2V |
| Differential Input Low | Vtl | -100 | - | - | mV | V _{CM} =+1.2V |
| Magnitude Differential Input | [V _{ID}] | 200 | - | 400 | mV | - |
| Common Mode Voltage | V _{CM} | 0.3+ (VID/2) | - | VDD-1.2-(VID/2) | V | - |
| Common Mode Voltage | ΔV_{CM} | - | - | 50 | mV | V _{CM} =+1.2V |

Note (1) Input signals shall be low or Hi-Z state when VDD is off.

(2) All electrical characteristics for LVDS signal are defined and shall be measured at the interface connector of LCD.

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Figure 8 Voltage Definitions



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7.0 Interface Timings

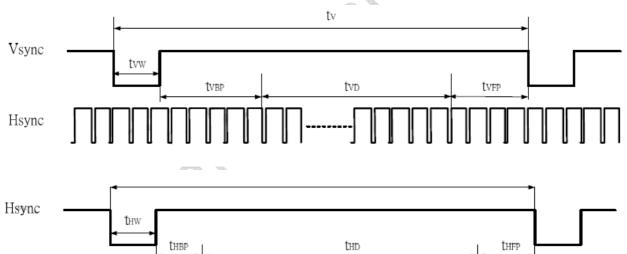
7.1 Timing Characteristics

Table 8 Interface Timings

| Parameter | Symbol | Unit | Min. | Тур. | Max. |
|--------------------------|---------------|-------|--------|--------|--------|
| Frame Rate | | Hz | - | 60 | - |
| Frame Period | t∨ | line | (815) | (823) | (1023) |
| Vertical Display Time | t∨D | line | | 800 | |
| Vertical Blanking Time | tvw+tvbp+tvfp | line | (15) | (23) | (33) |
| 1 Line Scanning Time | tн | clock | (1410) | (1440) | (1470) |
| Horizontal Display Time | thd | clock | 4 | 1280 | |
| Horizontal Blanking Time | thw+thbp+thpp | clock | (60) | (160) | (190) |
| Clock Rate | 1/Tc | MHz | (68.9) | (71.1) | (73.4) |

7.2 Timing Diagram of Interface Signal (DE mode)





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8.0 Power Consumption

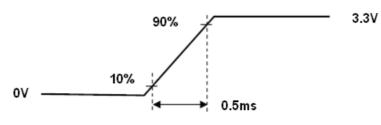
Input power voltage specifications are as follows.

Table 9 Power Voltage

| ltem | | Symbol | Min. | Тур. | Max. | Units | Note |
|---------------------|----------------------|--------|-------|--------|-------|-------|-------------|
| LCD Drive Vol | tage (Logic) | VDD | (3.0) | (3.3) | (3.6) | V | (2),(4) |
| VDD Current | White Pattern | IDD | - | (0.27) | - | А | |
| VDD Power | White Pattern | PDD | | | (1.0) | W | |
| Consumption | | FDD | - | - | (1.0) | vv | (3),(4) |
| LED Power | | PLED | | | (2.5) | × | |
| Consumption | | FLED | - | - | (2.5) | ×× | |
| Rush Current | | Irush | - | - | (1.5) | A | (1),(4),(5) |
| Allowable Logic/LCD | | VDDrp | | | (300) | mV | (4) |
| Drive Ripple V | Drive Ripple Voltage | | - | | (300) | IIIV | (4) |

Note (1) Measure Condition

Figure 11 VDD Rising Time



Note (2) VDD Power Dip Condition

If VTH<VDD≤Vmin, then td≤10ms; when the voltage return to normal our panel must revive automatically.

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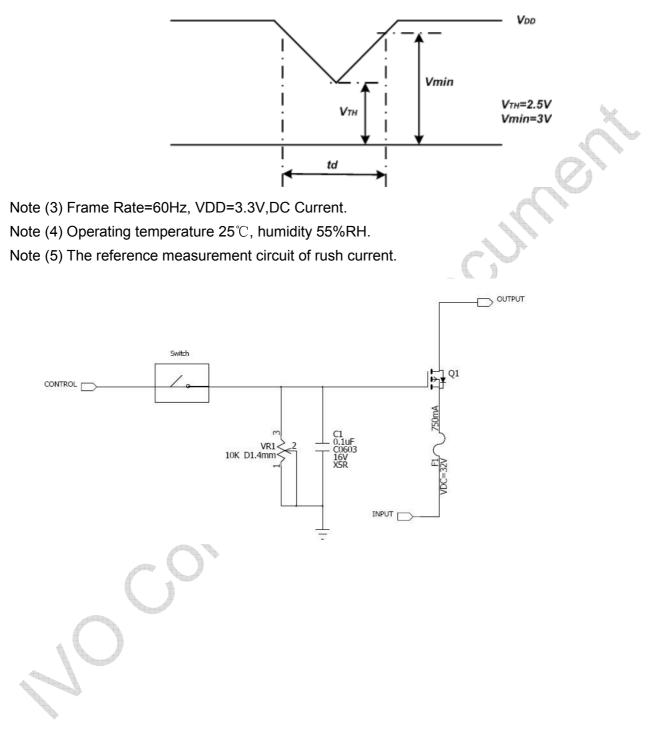


Figure 12 VDD Power Dip

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9.0 Power ON/OFF Sequence

Power on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.

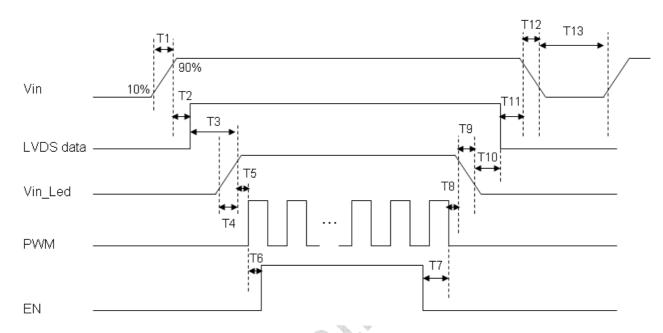


Figure 13 Power Sequence

| Parameter | Symbol | Unit | Min | Тур. | Max |
|--|--------|------|-----|------|-----|
| VIN Rise Time | T1 | ms | 0.5 | | 10 |
| VIN Good to Signal Valid | T2 | ms | 30 | | 90 |
| Signal Valid to Backlight On | Т3 | ms | 200 | | |
| Backlight Power On Time | T4 | ms | 0.5 | | |
| Backlight VDD Good to System PWM On | T5 | ms | 10 | | |
| System PWM ON to Backlight Enable ON | T6 | ms | 10 | | |
| Backlight Enable Off to System PWM Off | T7 | ms | 0 | | |
| System PWM Off to B/L Power Disable | T8 | ms | 10 | | |
| Backlight Power Off Time | Т9 | ms | 0.5 | 10 | 30 |
| Backlight Off to Signal Disable | T10 | ms | 200 | | |
| Signal Disable to Power Down | T11 | ms | 0 | | 50 |
| VIN Fall Time | T12 | ms | 0.5 | 10 | 30 |
| Power Off | T13 | ms | 500 | | |

Table 10 Power Sequencing Requirements



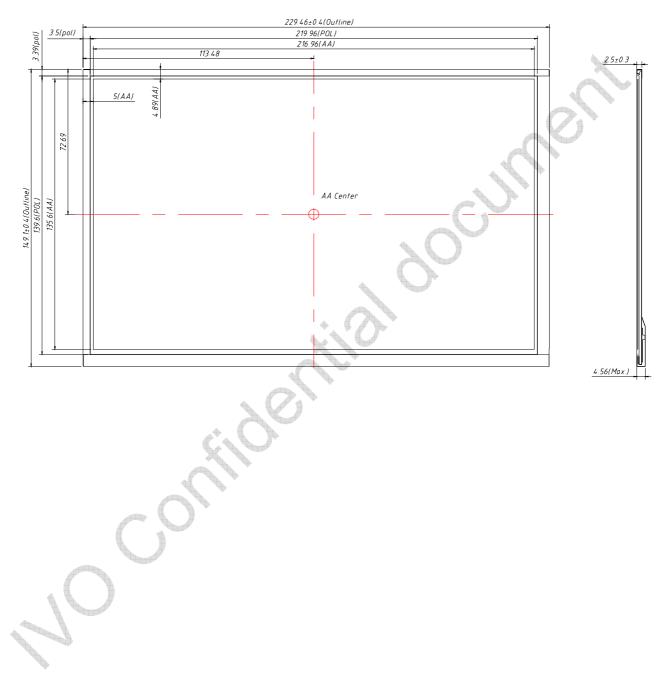
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10.0 Mechanical Characteristics

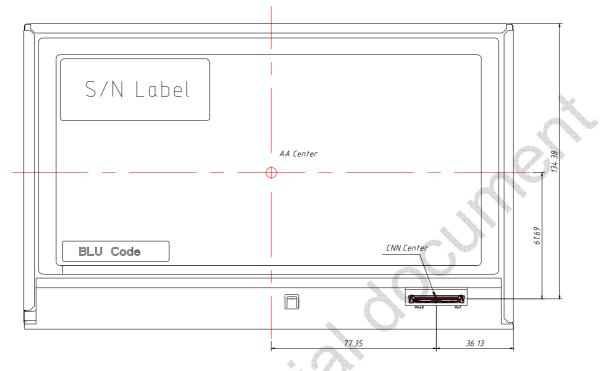
10.1 Outline Drawing

Figure 14 Outline Drawing (Front Side)



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Figure 15 Outline Drawing (Back Side)



10.2 Dimension Specifications

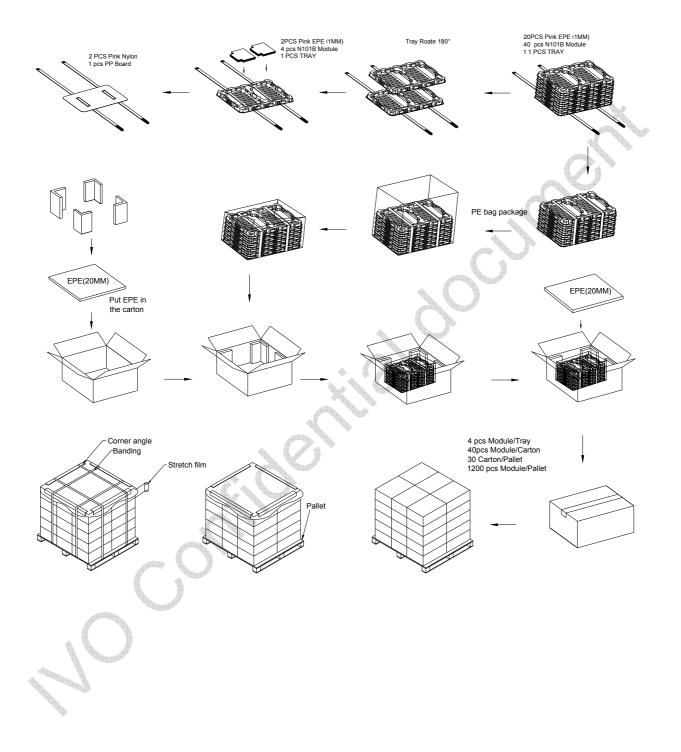
Table 11 Module Dimension Specifications

| Parameter | Min | Тур | Max | Unit |
|---------------|----------|----------|----------|------|
| Width | (229.06) | (229.46) | (229.86) | mm |
| Height | (148.7) | (149.1) | (149.5) | mm |
| Depth w/o PCB | (2.2) | (2.5) | (2.8) | mm |
| Depth w/ PCB | - | - | (4.56) | mm |
| Weight | - | - | (190) | g |

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11.0 Package Specification

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12.0 Lot Mark

TBD

1

12.1 Lot Mark

| | 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 |
|--|---|
|--|---|

code 1,2,4,5,6,7,8,9,10,11,16: IVO internal flow control code.

code 3: Production location.

code 12: Production year.

code 13: Production month.

code 14,15: Production date.

code 17,18,19,20: Serial number.

Note (1) Production Year

| Year | 2,006 | 2,007 | 2,008 | 2,009 | 2,010 | 2,011 | 2,012 | 2,013 | 2,014 | 2,015 |
|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Mark | 6 | 7 | 8 | 9 | А | В | С | D | E | F |

Note (2) Production Month

| Month | Jan. | Feb. | Mar. | Apr. | May. | Jun. | Jul. | Aug. | Sep. | Oct | Nov. | Dec. |
|-------|------|------|------|------|------|------|------|------|------|-----|------|------|
| Mark | 1 | 2 | 3 | 4 | +5 | 6 | 7 | 8 | 9 | А | В | С |

12.2 23 Product Barcode

| | | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 1 1 0 1 | 1 2 | 1 3 | 1 4 | 1 5 | 1 6 | 1 7 | 1 8 | 1 9 | 2 0 | 2 1 | 2 2 | 2 3 | |
|--|--|---|---|---|---|---|---|---|---|------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--|
|--|--|---|---|---|---|---|---|---|---|------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--|

code 1,2: Manufacture District.

code 3,4,5,6,7: IVO internal module name.

code 8,9,10,13,16: IVO internal flow control code.

code 11,12: Cell location Suzhou defined as "SZ".

code 14 ,15: Module line Kunshan defined as" KS".

code 17,18,19 : Year, Month, Day Refer to Note(1) and Note(2) of Lot Mark.

code 20~23 : Serial Number.



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13.0 General Precaution

13.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

13.2 Handling Precaution

- (1) Please mount LCD module by using mounting holes arranged in four corners tightly.
- (2) Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. IVO does not warrant the module, if customers disassemble or modify the module.
- (3) If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid Crystal, and do not contact liquid crystal with skin. If liquid crystal contacts mouth or eyes, rinse out with water immediately. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and Rinse thoroughly with water.
- (4) Disconnect power supply before handling LCD module
- (5) Refrain from strong mechanical shock and /or any force to the module.
- (6) Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature; etc otherwise LCD module may be damaged. It's recommended employing protection circuit for power supply.
- (7) Do not touch, push or rub the polarizer with anything harder than HB pencil lead. Use fingerstalls of soft gloves in order to keep clean display quality, when Persons handle the LCD module for incoming inspection or assembly.
- (8) When the surface is dusty, please wipe gently with absorbent cotton or other soft Material. When cleaning the adhesives, please use absorbent cotton wetted with a little Petroleum benzene or other adequate solvent.
- (9) Wipe off saliva or water drops as soon as possible. If saliva or water drops Contact with polarizer for a long time, they may causes deformation or color Fading.
- (10) Protection film must remove very slowly from the surface of LCD module to Prevent from electrostatic occurrence.
- (11) Because LCD module uses CMOS-IC on circuit board and TFT-LCD panel, it is Very weak to electrostatic discharge, Please be careful with electrostatic Discharge .Persons who handle the module should be grounded through adequate methods.
- (12) Do not adjust the variable resistor located on the module.

13.3 Storage Precaution

- (1) Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- (2) The module shall not be exposed under strong light such as direct sunlight.Otherwise, Display characteristics may be changed.
- (3) The module should be stored in a dark place. It is prohibited to apply sunlight or fluorescent light in storage.

13.4 Operation Precaution

- (1) Do not connect or disconnect the module in the "Power On" condition.
- (2) Power supply should always be turned on/off by 9.0 "Power on/off sequence"
- (3) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding

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methods may be important to minimize the interference.

(4) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.

13.5 Others

- (1) Ultra-violet ray filter is necessary for outdoor operation.
- (2) Avoid condensation of water which may result in improper operation or disconnection of electrode.
- (3) If the module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.
- (4) This module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

13.6 Disposal

When disposing LCD module, obey the local environmental regulations.

14.0 EDID Table TBD